

The parts of the air heater are shown in an exploded view in figure 28/29/30/31. The table below describes each part and shows the correct article number for a replacement part.



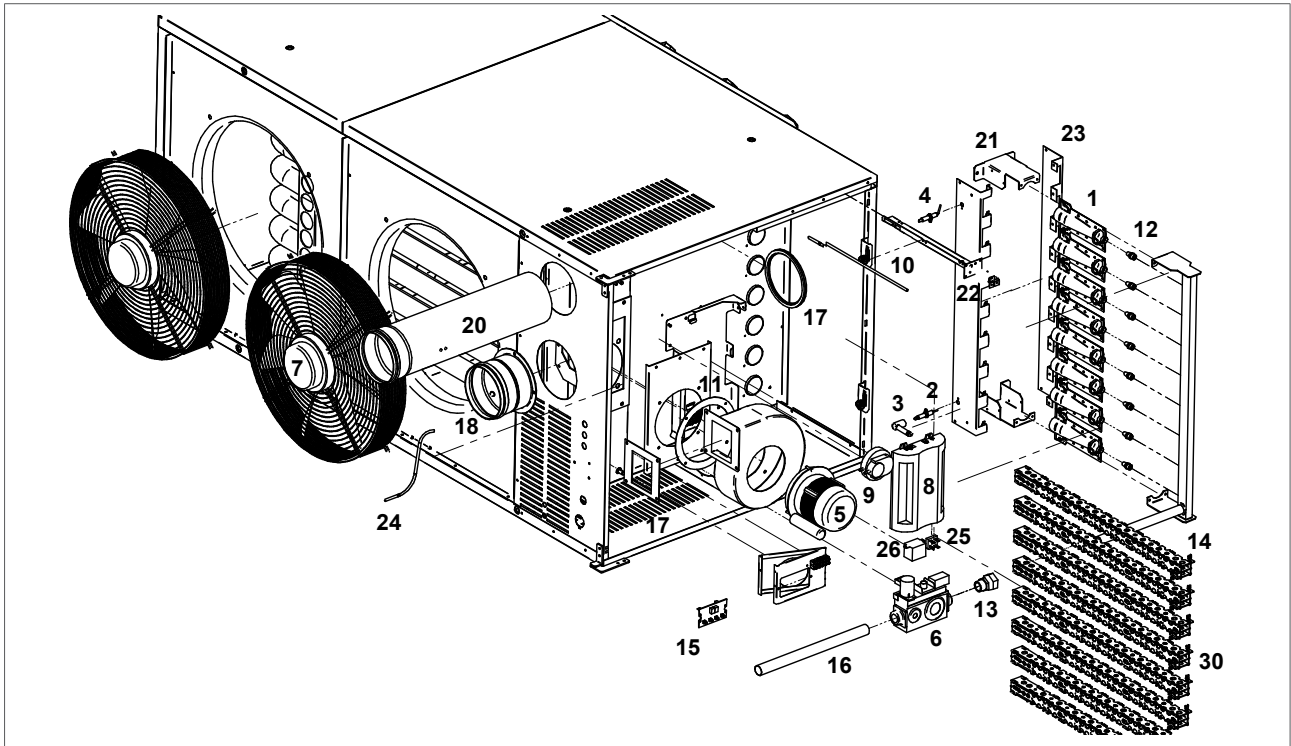


Figure 30 - Exploded view of the TR60 - TR100

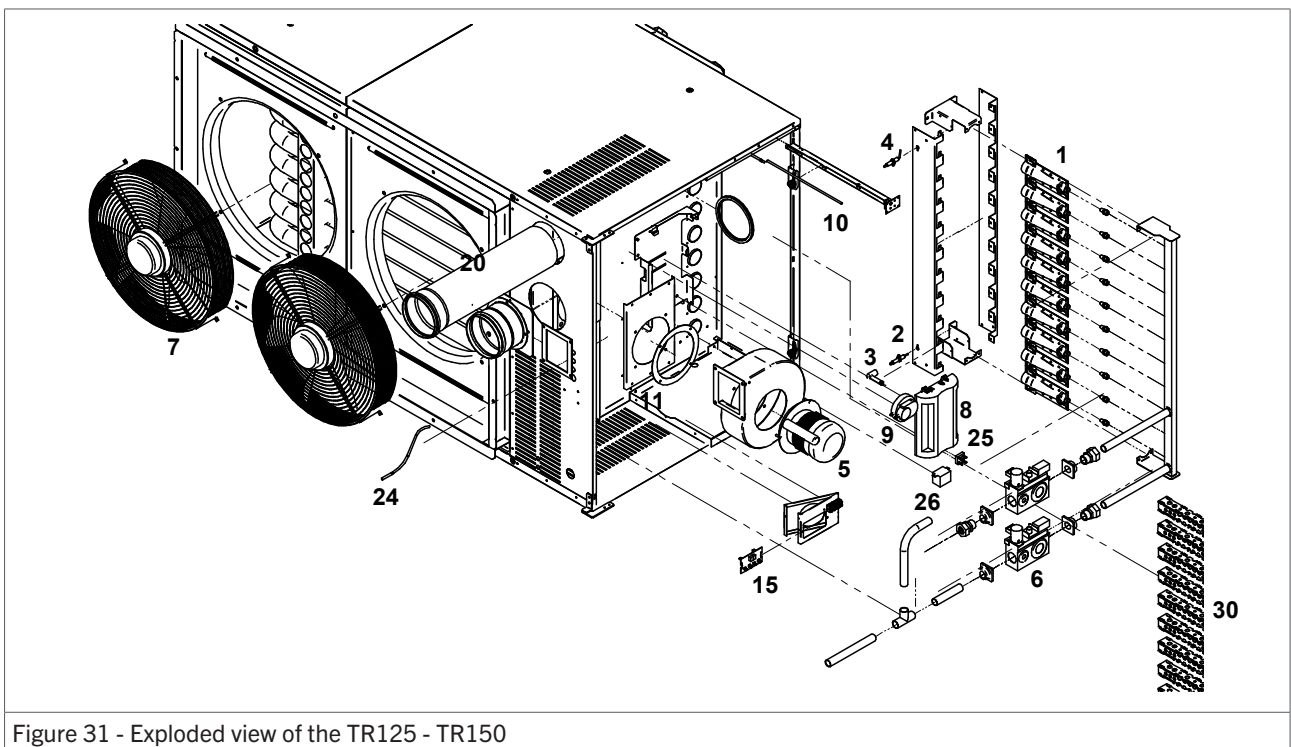


Figure 31 - Exploded view of the TR125 - TR150

No.	Description	TR10	TR15	TR20	TR24	TR28	TR40	TR50
1	Burner	IB3200	IB3200	IB3200	IB3200	IB3200	IB3200	IB3200
2	Ignition electrode	GA3400	GA3400	GA3400	GA3400	GA3400	GA3400	GA3400
3	Ignition cable	IY3949	IY3949	IY3949	IY3949	IY3949	IY3949	IY3949
4	Ionisation electrode	GA3402	GA3402	GA3402	GA3402	GA3402	GA3402	GA3402
5	Combustion fan	GA4500	GA4500	GA4500	GA4500	GA4500	GA4514	GA4514
6	Gas valve	GA3394	GA3394	GA3394	GA3394	GA3394	GA3394	GA3394
7	System fan	IB4816	IB4816	IB4816	IX4201	IX4201	IX4203	IH4206
8	Burner control unit (EBM966)	GY5901	GY5901	GY5901	GY5901	GY5901	GY5901	GY5901
9	Pressure switch	IB3901	IB3900	IB3911	IB3900	IB3901	IB3902	IB3902
10	Temperature sensor (heat exchanger)	GY3934	GY3934	GY3934	GY3934	GY3934	GY3934	GY3934
11	Gasket set (TR)	GA6712	GA6712	GA6712	GA6712	GA6712	GA6714	GA6714
15	Display board	GY5902	GY5902	GY5902	GY5902	GY5902	GY5902	GY5902
24	Delta-T sensor	GY3931	GY3931	GY3931	GY3931	GY3931	GY3931	GY3931
25	Rectifier block	GY3921	GY3921	GY3921	GY3921	GY3921	GY3921	GY3921
26	Fan relay	-	-	-	-	-	-	-
30	Flame insert (1 pc.)	GA6500	GA6500	GA6500	GA6500	GA6500	GA6500	GA6500

No.	Description	TR60	TR80	TR100	TR125	TR150
1	Burner	IB3204	IB3204	IB3204	IB3204	IB3204
2	Ignition electrode	GA3400	GA3400	GA3400	GA3400	GA3400
3	Ignition cable	IY3949	IY3949	IY3949	IY3949	IY3949
4	Ionisation electrode	GA3402	GA3402	GA3402	GA3402	GA3402
5	Combustion fan	GA4516	GA4516	GA4517	GA4517	GA4517
6	Gas valve	GA3314	GA3314	GA3314	GA3314	GA3319
7	System fan	IX4201	IX4203	IX4206	IX4207	IX4207
8	Burner control unit (EBM966)	GY5901	GY5901	GY5901	GY5901	GY5901
9	Pressure switch	IB3904	IB3904	GA3968	GA3966	GA3964
10	Temperature sensor (heat exchanger)	GY3934	GY3934	GY3934	GY3934	GY3934
11	Gasket set	GA6716	GA6716	GA6716	GA6716	GA6716
15	Display board	GY5902	GY5902	GY5902	GY5902	GY5902
24	Delta-T sensor	GY3931	GY3931	GY3931	GY3931	GY3931
25	Rectifier block	GY3921	GY3921	GY3921	GY3921	-
26	Fan relay	-	-	IK5200	IK5200	IK5200
30	Flame insert (1 pc.)	GA6501	GA6501	GA6501	GA6501	GA6501