

# 12. Exploded view and spare parts

The parts of the air heater are shown in an exploded view in figure 27. The table below describes each part and shows the correct article number for a replacement part.

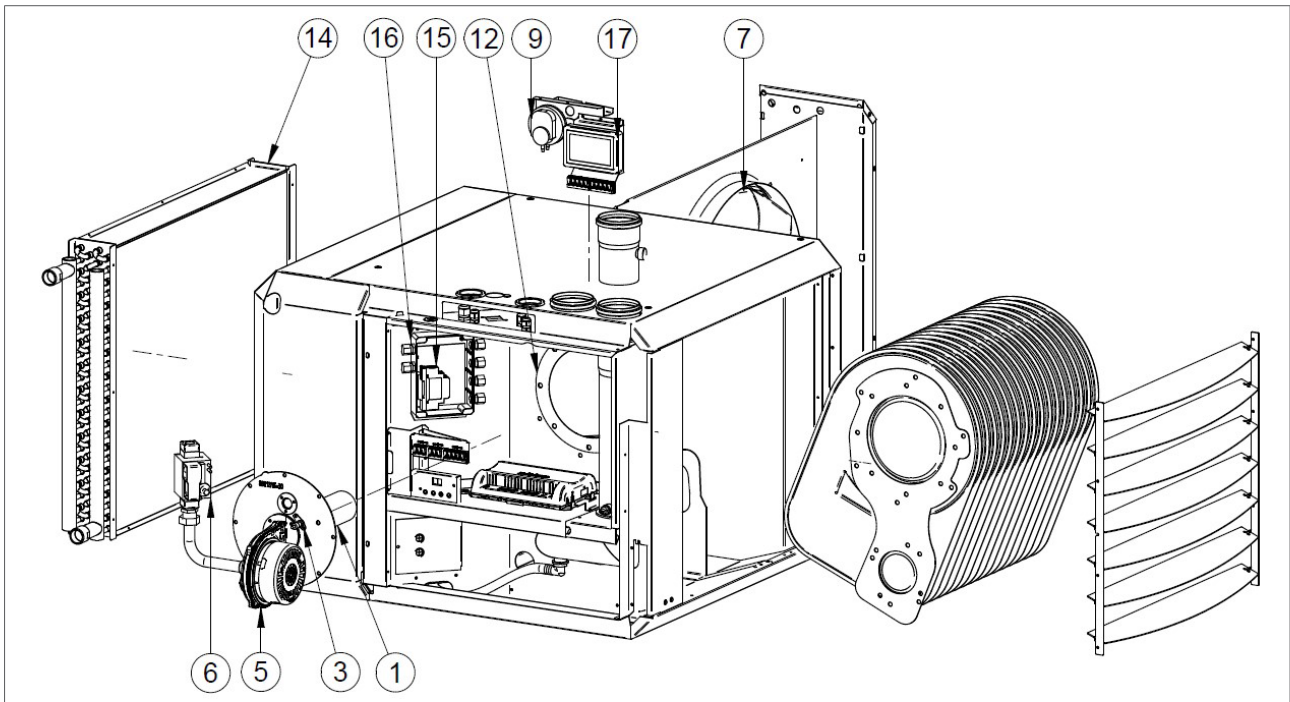


Figure 27 - Exploded view of the QSG

No.	Description	QSG6 + 10	QSG6 + 20	QSG12 + 30	QSG12 + 40	QSG16 + 30	QSG16 + 40	QSG16 + 50
1	Burner set natural gas	GA3260	GA3262	GA3270	GA3272	GA3270	GA3272	GA3268
3	Ignition / ionisation set	GA3460	GA3460	GA3460	GA3460	GA3460	GA3460	GA3460
5	Combustion fan	GY4523	GY4523	GY4523	GY4523	GY4523	GY4523	GY4523
6	Gas valve	GA3000	GA3000	GA3000	GA3000	GA3000	GA3000	GA3000
7	System fan	GX4223	GX4223	GX4225	GX4225	GX4225 (2×)	GX4225 (2×)	GX4225 (2×)
8	Burner control unit	GY5901	GY5901	GY5901	GY5901	GY5901	GY5901	GY5901
9	Pressure switch	GX3932	GX3932	GX3932	GX3932	GX3932	GX3932	GX3932
12	Gasket set	GA6702	GA6702	GA6702	GA6702	GA6702	GA6702	GA6702
14	Heat exchanger	IH4024	IH4024	IH4026	IH4026	IH4028	IH4028	IH4028
15	Power supply (24 V)	IW8022	IW8022	IW8022	IW8022	IW8022	IW8022	IW8022
16	Modbus controller	IW8010	IW8010	IW8010	IW8010	IW8010	IW8010	IW8010
17	Heat pump interface	IW8024	IW8024	IW8024	IW8024	IW8024	IW8024	IW8024
	Sensor heat exchanger	GY3932	GY3932	GY3932	GY3932	GY3932	GY3932	GY3932
	Delta-T sensor	GY3931	GY3931	GY3931	GY3931	GY3931	GY3931	GY3931